

**GRUPPO ESEA** 

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## **DATA SHEET**

# Model: POSEIDON

Tow Preg - Industrial

### **Product INFO**

Industrial impregnation machine to produce high quality Tow Preg. ESEA's impregnation technology guarrantees a constant resin fraction with deviation of less than +/- 0,4%.

The maximum machine speed is 200 m/min. (3,3 m/s.)
The machine is able to process different resins with different viscosities.

Moisture and temperature control for the rewinding section.

Tailored machine sizes for 4 to 8 spools.









### **TECHNICAL DATA**

INDUSTRIAL IMPREGNATION PROCESS SPECIFICATION	IS .
Modular configuration	Modular approach with the opportunity to increase the
	production rate of the machine between 4 and 8 spools.
Frame	4 spools
High accuracy resin content	+/- 0,4%
Fiber Yield	6 to 24K, more upon request
Maximum impregnation speed	200 m/min. (3,3 m/s)
Rewinding technology	Programmable cross winding
Rewinding ratio	Electronic set-up
Traverse length	Max. 250 mm
Package diameter	Max. 320 mm
Package weight	Up to 8 kg
Tube inside diameter	76.2 mm
Tube length	280 mm
Fibre tension	Electronically adjustable
Separate tension control	For each level
Tow Preg Bandwidth	Customizable
Impregnation Technology	Automatic volumetric dosage
Automatic Tension control	Rewinding unit / Unwinding unit
Moisture and temperature control	Rewinder section
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MACHINE CONFIGURATION	
Unwinding Unit	
Impregnation unit	
Dosing unit	
Spreading roller	
Chill roller	
Rewinding unit with air condition system	

Electrical cabinet

#### COMPONENTS PLC Siemens

Insulation code IP56 and air condition system

Motor axis Servomotors Siemens Pneumatic Festo

#### MATERIALS Thermoset Prepreg resin Hotmelt resin 1K / Hotmelt resin 2K Dry fiber HT Carbon fibre / IM Carbon fibre

OPTIONS	
IP Camera	Visual control cam during operation
Profilometer	
Closed loop resin content control	
Smart maintenance service with augmented reality functions	
Mixing Unit	